July 1, 2019

R.C. 2486

Re: Cabinet Works Classification Codes 2816, 2817, and 2818

Effective Date: October 1, 2019

Members of the Rating Board:

I write to inform you that the New York State Department of Financial Services (“DFS”) approved amendments to the Rating Board’s New York Workers’ Compensation and Employers’ Liability Manual (“Manual”) which are detailed herein, attached hereto, and are effective on October 1, 2019.

Specifically, DFS approved the elimination of classification codes 2816 and 2818 (Cabinet Works – With Power Machinery), and the Rating Board has been directed to combine their experience with classification code 2817 (Cabinet Works – With Power Machinery). All three codes (2816, 2817 and 2818) apply to cabinet manufacturing using power-driven machinery and will be combined to avoid misclassification and achieve consistency with the classification procedures in other jurisdictions.

As of October 1, 2019, code 2817 will be a Not Otherwise Classified (“NOC”) code to specifically allow for the inclusion of various manufactured wood products.

The following modified and final versions of pages from the Manual, reflecting the approved amendments are attached for your convenience:

(a) Classification Index – C-10;
(b) Classification Section – C-3, C-14, and C-16;
(c) Digest Section II – D-56;
(d) Digest Section III – D-77a; and
(e) Digest Section IV – D-85, D-86, D-87, D-88, D-89, D-90, D-91, D-92, D-93, and D-94.
If you have any questions or concerns, please do not hesitate to contact Mr. Mark Battistelli, Vice President of Underwriting Services, at (212) 697-3535, ext. 113 or at mbattistelli@nycirb.org.

Very truly yours,

Jeremy Attie
President and CEO

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<td>Architectural Wood Window or Door Mfg.</td>
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AMUSEMENT PARK or Exhibition OPERATION & Drivers

Applies to the operation by owners or lessees and includes musicians and box office employees. Separately rate the operation or maintenance of amusement devices as Code 9180.

Code 9016 does not apply to amusements, exhibitions or other operations separately classified in this manual (such as bath houses, billiard halls, boat livery, bowling lanes, dance halls, garages, ice skating rinks, restaurants, retail stores, roller skating rinks, theaters, enterprises involving throwing balls or darts at various targets, miniature golf, batting cages, golf driving ranges, laser tag, paintball, archery ranges, shooting galleries (using air rifles only), public tennis courts, bocce ball and ping pong parlors) whether operated by the owner or lessee of the exhibition or amusement park or through independent concession.

ANALYTICAL CHEMIST

Includes laboratory and outside employees. Shall not be assigned to a risk engaged in operations described by another classification unless the operations subject to Code 4511 are conducted as a separate and distinct business.

ANTI-TOXIN, Serum or Virus MFG. & Drivers

Includes laboratory and outside employees. Shall not be assigned to a risk engaged in operations described by another classification unless the operations subject to Code 4511 are conducted as a separate and distinct business.

ARCHITECT or Engineer–CONSULTING

Does not apply when engaged in actual construction. Shall not be assigned to a risk engaged in operations described by another classification unless the operations subject to Code 8601 are conducted as a separate and distinct business.

ARCHITECTURAL Wood Window or Door Mfg.

Not available for division of payroll with Code 5403 “Carpentry NOC – All Operations to Completion,” Code 5645 “Carpentry Detached Dwelling – All Operations to Completion,” or Code 5651 “Carpentry Dwellings Three Stories or Less – All Operations to Completion” at the same job or location.

ARMS MFG. NOC

Separately rate steel making, forging, shell manufacturing or shell loading—See “EXPLOSIVES.”

ART or Cathedral Glass WINDOW MFG.

Includes glass manufacturing.

ART Gallery & Clerical

Applies to wholesale or retail sales of artwork. Includes appraising of the artwork on the premises of the art gallery.

ASBESTOS CONTRACTOR – All Operations to Completion

Includes employees engaged in sealing off work areas, removal, repair, enclosure or encapsulation of asbestos materials.

ASPHALT or Tar DISTILLING or REFINING & Drivers

Includes the manufacture of products obtained from the distilling or refining of asphalt or tar and the saturation of paper or felt with asphalt or tar. Separately rate felt mfg. as Code 2288, paper mfg. as Code 4239 and coke burning as Code 1470. Separately rate chemical works or manufacturers of dyes or products used as explosives.

ASPHALT WORKS & Drivers

Includes grinding, pulverizing or mixing asphalt. Separately rate digging, mining or quarrying.

ASSAYING

Includes laboratory and outside employees. Shall not be assigned to a risk engaged in operations described by another classification unless the operations subject to Code 4511 are conducted as a separate and distinct business.

ASSISTED LIVING FACILITY–ALL EMPLOYEES–& Clerical

Shall not be assigned to a facility having nursing or medical personnel on staff, other than whose only function is to train employees, such as aides, on how to properly care for the clients residing at the facility.

Operation of an alcohol or drug rehabilitation facility, homeless shelter, home for the mentally impaired or a residential care facility, where no medical services are provided, shall be assigned to Code 8865.
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<td>BOX MFG. NOC – FOLDING PAPER</td>
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<tr>
<td>Separate rate paper or paper board manufacturing as Code 4239.</td>
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<td>BOX MFG. – SET-UP PAPER</td>
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<tr>
<td>Separate rate paper or paper board manufacturing as Code 4239.</td>
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<td>BOX or BOX SHOOK MFG.</td>
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<td>BOX SPRING or Mattress MFG.</td>
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<td>Includes pillow, quilt or cushion manufacturing. Separate rate wire spring manufacturing as Code 3257 “Bed Spring or Wire Mattress Spring Mfg.” Separate rate excelsior mfg. as Code 2916.</td>
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<td>Braid or Fringe MFG.</td>
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<td>Brass or Copper GOODS MFG.</td>
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<td>BREAKWATER or Jetty CONSTRUCTION — All Operations to Completion — &amp; Drivers</td>
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<td>Separate rate caisson, cofferdam work or pile driving.</td>
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<td>BREWERY &amp; Drivers</td>
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<td>Includes distributing stations.</td>
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<td>BRICK MFG. – Fire or Enameled—&amp; Drivers</td>
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<td>Applicable only to the manufacturing of bricks from refractory clays with or without other refractory materials. Includes clay, shale or sand digging. Separate rate underground mining Code 1170 and quarrying as Code 1624.</td>
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<td>BRICK or Clay Products MFG. NOC &amp; Drivers</td>
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<td>Includes: construction or reconstruction of sheds or kilns; clay, shale or sand digging; the manufacturing of common, face, pressed or repressed building or paving brick; sand-lime bricks, structural, fireproofing, drainage and roofing tiles; wall copings; glazed or unglazed sewer or drain pipes or conduits; or similar products. Separate rate underground mining as Code 1170 and quarrying as Code 1624.</td>
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<td>BRIDGE or Vehicular Tunnel OPERATION &amp; Drivers</td>
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<td>Includes all employees on approaches. Separate rate structural alterations or repairs, or the painting of the bridge structure.</td>
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BUILDING or Roofing PAPER or Felt PREPARATION—no installation—& Drivers
Not applicable to asphalt or tar distillation or refining plants, which include the saturating of paper or felt as part of their operations. Separately rate paper manufacturing as Code 4239 and felt manufacturing as Code 2288.

BUILDING RAISING or MOVING — ALL EMPLOYEES — All Operations to Completion & Drivers
Includes incidental shoring, and removal or rebuilding of walls, foundations, columns or piers.

BUILDING SERVICE CONTRACTOR
Applies to general cleaning work of interior of buildings including washing walls, waxing, polishing or refinishing floors and window cleaning. Separately rate painting or other maintenance work.

BURIAL GARMENT MFG. and Casket or Coffin Upholstering

BUS COMPANY:
GARAGE EMPLOYEES
ALL OTHER EMPLOYEES & Drivers

BUTCHERING
Includes the handling of livestock, preparation of dressed meat, rendering, washing of casings, salting of hides or cooking of offal. Code 2081 and Code 2089 "Packing House" shall not be assigned to the same risk unless the operations described by these classifications are conducted as separate and distinct businesses.

BUTTER or Cheese MFG. & Route Salespersons, Route Supervisors, Drivers

BUTTON or Buckle MFG. — metal

BUTTON MFG. NOC

CABINET MFG. — wood — for Audio or Visual Devices
Includes installation of components.

CABINET WORK INSTALLATION — All Operations to Completion
Not available for division of payroll with Code 5403 "Carpentry NOC — All Operations to Completion," Code 5645 "Carpentry Detached Dwelling — All Operations to Completion," or Code 5651 "Carpentry Dwellings Three Stories or Less — All Operations to Completion" at the same job or location.

CABINET WORK—NO POWER WOODWORKING MACHINERY
Shall not be assigned to a risk engaged in operations described by another classification unless the operations subject to Code 2881 are conducted as a separate and distinct business.

CABLE INSTALLATION — All Operations to Completion & Drivers
Applies to cable installation in conduits or subways. Conduit construction to be separately rated as Code 6325.
Table Pad Mfg.— from cardboard and fabric .......................................................... 4307

Tank Erection—Metal— (not otherwise classified):
- Tanks—elevated—supported on steel framework ........................................... 5040
- Tanks—on the ground—incl. gas tanks other than expanding type ............... 5057
- Tanks—on roofs of buildings ...................................................................... 5057

Tape Recording Studios— (Musicians, players or entertainers to be separately rated) ........................................ 4352

Taximeters— installation—incl. drivers ............................................................ 8391

Telephone Answering Service Companies ...................................................... 8810

Telephone Installation— other than by telephone companies ....................... 5191

Tennis Court Mfg.— wood ........................................................................... 2802

Textile Printing— handwork only ................................................................. 2553

Timber Cruisers ............................................................................................ 8601

Tools and Dies:
- The making of tools and dies shall not be separately rated if they are used principally by a risk in connection with its own manufacturing operations.

Steel Rule Die Mfg. ........................................................................................ 2790

Toy Mfg.— wood ......................................................................................... 28167

Trailer Mfg.— private or home type
- The manufacture of private or home type trailers is not necessarily assignable to one of the Automobile Body Manufacturing classifications but shall be individually rated on its merits.

Trimmings— manufacturing fancy trimmings or piping—not manufacturing binding, tape or ribbon .................. 2388

Trimmings or Ribbons— hand sewing on finished garments .......................... 2388

Truck Rental— with drivers .......................................................................... 7219

Tube Mfg.— metal— collapsible— incl. drivers .................................................. 3022

Venetian Blind— cleaning-shop or outside .................................................... 2593

Venetian Blind— installation ........................................................................ 9521
8068...Art Gallery & Clerical (continued)


5. Stores *principally* engaged in the retail or wholesale selling of antique jewelry. Assign Code 8013 “Jewelry Store.”

6. Stores *principally* engaged in the retail or wholesale selling of antique coins or stamps. Assign Code 8013 “Jewelry Store.”

7. Stores *principally* engaged in the retail or wholesale selling of antique furniture. Assign Code 8044 “Furniture Store – Wholesale or Retail - & Drivers.”


10. The manufacturing of wood picture frames. Assign either Code 2881 “Furniture Assembly – Wood – From Manufactured Parts” if no power machinery used or the appropriate Cabinet Works Code 2816/2817/or 2818 “Cabinet Works – NOC – with Power Driven Machinery” when power machinery is used.

11. Retail stores engaged in selling framed pictures, also makes frames on special order for individual customers, all hand work – no power machinery. Assign Code 8017 “Retail Store NOC – No Service of Food.”


13. The operation of an Art school. Assign Codes 8868 “School – Professional Employees & Clerical” / 9101 “School or College–All Other Employees & Drivers.”

14. The operation of an Art museum. Assign Codes 8838 “Public Museum- Professional Employees – Includes Attendants & Ushers” / 9101 “Public Museum – All Other Employees & Drivers.”


2731 .......Molding or Planing Mill
2731 .......Planing or Molding Mill

Applicable to risks whose principal product is dressed lumber, flooring or unassembled millwork. All storage or yard operations and all drivers shall be assigned to the appropriate yard or dealer classification. Lumber yards, building material dealers or fuel and material dealers to be separately rated as Code 8232.

Operations Covered

This classification applies to risks principally engaged in the manufacturing of cut-to-size dressed lumber, flooring, moldings, trim, and columns, as well as unassembled millwork products which are used by other manufacturers to assemble wooden windows, doors, frames for windows and doors, screens and stairs. This code also applies to planing or molding mills that principally manufacture products which are subsequently assembled by others.

The basic operations of this classification include the kiln drying and dressing of rough lumber by planing and sawing the stock to various widths and lengths to form dressed lumber or flooring. This lumber stock may be further machined by the insured into moldings or trim or unassembled millwork parts. If unassembled millwork parts are manufactured for window and door products, they are machined by cutting, shaping, routing, rabbeting, jointing and boring. The classification includes any incidental finishing of these manufactured products, such as painting, staining or varnishing.

Operations Not Covered

1. All yard, storage and delivery operations. Assign either Code 8232 "Building Material Dealer" or Code 8235 "Door, Sash or Finished Millwork Dealer & Drivers," depending upon whether the products handled in the yard are principally of the type described by Code 8232 or Code 8235.

2. The manufacture of assembled millwork, including windows, doors, frames, and screens. Assign Code 2737 "Door, Sash, or Assembled Millwork Mfg. & Drivers." Refer to the interpretation for Code 2737. If a risk is engaged in the manufacture of both assembled and unassembled millwork, either Code 2731 or Code 2737 may be assigned depending on the principal products being manufactured by the risk.

3. The manufacture of assembled kitchen or display cabinets. Assign is assigned to the appropriate cabinet works classification Code 2817 "Cabinet Works – NOC – With Power Machinery." Refer to the interpretations for Codes 2816, 2817 and 2818.

4. The manufacture of furniture. Assign Code 2883 "Furniture Mfg. NOC–wood" if the furniture parts used are also machined by the same risk. If an insured purchases parts and only assembles furniture, then Code 2881 "Furniture Assembly–wood–from assembled parts" applies. Refer to the interpretations for Codes 2881 and 2883.


6. The manufacture of wooden pallets or skids. Assign Code 2802 "Carpentry–shop only–& Drivers." Refer to the interpretation for Code 2802.
7. The manufacture of prefabricated wooden buildings or building sections such as roof trusses or wall sections. Assign Code 2802 "Carpentry−shop only−& Drivers." Refer to the interpretation for Code 2802.

8. The manufacture of wooden crates, boxes or box parts. Assign Code 2759 "Box or Box Shook Mfg."

9. The manufacture of barrel parts. Assign Code 2710 "Barrel Stock Mfg." The subsequent assembly operations are assigned to Code 2759 "Barrel Assembly."

10. The manufacture of metal windows or doors. Assign Code 3076 "Fireproof Equipment Mfg."

11. The manufacture of windows or doors made of wood covered with metal. Assign Code 3060 "Door, Door Frame or Sash Mfg.– wood–metal covered."

12. The manufacture of veneer or plywood. Assign Code 2714 "Veneer Mfg."

2737 .......... Sash, Door or Assembled Millwork Mfg. & Drivers
2737 .......... Door, Sash or Assembled Millwork Mfg. & Drivers

Code 2737 and Code 2731 "Planing or Molding Mills" or Code 2802 "Carpentry−shop only−& Drivers" shall not be assigned to the same risk unless the operations described by these classifications are conducted as separate and distinct businesses. Where a risk deals in any lumber or building materials or in any fuel and materials in addition to products manufactured, all storage or yard operations and all drivers shall be assigned to the appropriate yard or dealer classification.

Operations Covered

This classification applies to risks principally engaged in the manufacture of assembled wooden millwork products such as windows, doors, window and door frames, screens and shutters.

The classification includes the dressing of rough lumber by planing. It also applies to risks who purchase dressed lumber to be machined and assembled. If dressed lumber is used, it is cut to size and machined by molding, routing, rabbeting, jointing, boring and sanding. The machined parts are assembled with glue, dowels, nails, staples or screws, and window and door products are glazed and/or fitted with mesh screening and weatherstripping. Hardware such as door knobs, hinges and window catches may also be attached. This classification includes any incidental finishing such as painting, staining or varnishing. However, millwork products are usually shipped in the raw wood state or only prime coated.

Operations Not Covered

1. When a risk assigned to Code 2737 also deals in any lumber, building materials or fuel, in addition to the millwork products it has manufactured, all yard, storage and delivery operations are assigned to either Code 8232 "Building Material Dealer" or Code 8235 "Door, Sash or Finished Millwork Dealer & Drivers," depending upon whether the products handled in the yard are principally of the type described by Code 8232 or Code 8235.

2. The manufacturing of dressed lumber, flooring and unassembled millwork. Assign Code 2731 "Planing or Molding Mill." Refer to the interpretation for Code 2731. If a risk is engaged in the manufacturing of both assembled and unassembled millwork either Code 2737 or Code 2731 may be assigned depending on the principal products being manufactured by the risk.

3. The manufacture of assembled kitchen or display cabinets. Assign Code 2817 "Cabinet Works – NOC – With Power Machinery," the appropriate cabinet works classification. Refer to the interpretations for Codes 2816, 2817 and 2818.

4. The manufacture or assembly of furniture. Assign either Code 2883 "Furniture Mfg. NOC−wood" or Code 2881 "Furniture Assembly – Wood – From Manufactured Parts." Refer to the interpretations for Codes 2816, 2817 and 2881.


6. The manufacture of wooden pallets or skids. Assign Code 2802 "Carpentry−shop only−& Drivers." Refer to the interpretation for Code 2802.
Operations Not Covered (continued)

7. The manufacture of prefabricated wooden buildings or building parts such as roof trusses or wall sections. Assign Code 2802 "Carpentry—shop only—& Drivers." Refer to the interpretation for Code 2802.

8. The manufacture of wooden crates, boxes or box parts. Assign Code 2759 "Box or Box Shook Mfg."

9. The manufacture of barrel parts. Assign Code 2710 "Barrel Stock Mfg." The subsequent assembly operations are assigned to Code 2759 "Barrel Assembly."

10. The manufacture of metal windows or doors. Assign Code 3076 "Fireproof Equipment Mfg."

11. The manufacture of windows or doors made of wood covered with metal. Assign Code 3060 "Door, Door Frame or Sash Mfg.– wood–metal covered."

12. The manufacture of veneer or plywood. Assign Code 2714 "Veneer Mfg."


2802....Carpentry—shop only—& Drivers

Code 2802, Code 2731 "Planing or Molding Mills" or Code 2737 "Sash, Door or Assembled Millwork Mfg." shall not be assigned to the same risk unless the operations described by these classifications are conducted as separate and distinct businesses. Commercial lumber yards, building materials dealers or fuel and material dealers to be separately rated. Where a risk deals in any lumber or building materials or in any fuel and materials in addition to performing carpentry shop operations, all yard operations, including all drivers, shall be rated in the appropriate yard classification.

Restricted Application

This classification is not available for division of payroll with Code 2731 "Planing or Molding Mill" or Code 2737 "Door, Sash, or Assembled Millwork Mfg. & Drivers."

Operations Covered

This classification basically applies to the manufacture of prefabricated carpentry products used in the construction of buildings, such as trusses, rafters and other prefabricated building sections. These products are often manufactured on a custom or job basis to fit the specifications of particular buildings being designed as an integral and inseparable part of a building that cannot be removed without essentially damaging the structure. Shops of this type are frequently operated by building contractors as an incidental part of their construction work.

This classification also applies to the manufacture of other wood products, including portable buildings, (such as shanties, sheds, toilets, and field offices) tanks, silos, pallets, skids, reels, dumbwaiters, theatrical scenery, flag poles, masts, spars, fencing, saw horses, sauna rooms, newspaper display stands, stairs, construction tool bins, scaffolding and similar products. All of the products assigned to this classification require little or no finishing.
2802........Carpentry−shop only−& Drivers (continued)

Operations Not Covered

1. When a risk deals in any lumber or building materials or in any fuel and materials, in addition to performing carpentry shop operations, all yard operations including all drivers are separately rated under the appropriate yard classification.

2. The manufacture of crates, boxes or box parts. Assign Code 2759 "Box or Box Shook Mfg."

3. The manufacture of barrel parts. Assign Code 2710 "Barrel Stock Mfg." The subsequent assembly operations are assigned to Code 2759 "Barrel Assembly."


5. The manufacture of veneer products. Assign Code 2916 "Veneer Products Mfg."

6. The manufacture of planed or dressed lumber, including unassembled millwork. Assign Code 2731 "Planing or Molding Mill." Refer to the interpretation for Code 2731.

7. The manufacture of wood window frames, sash, doors or other assembled millwork. Assign Code 2737 "Door, Sash, or Assembled Millwork Mfg. & Drivers." Refer to the interpretation for Code 2737.

8. The manufacture of assembled kitchen and display cabinets or architectural woodwork. Assign Code 2817 "Cabinet Works – NOC – With Power Machinery.” Refer to the interpretations for Codes 2816, 2817 and 2818.

9. The manufacture of wood turned products, including brush, broom or tool handles and spools. Assign Code 2841 "Woodenware Mfg. NOC." Refer to the interpretation for Code 2841.


★ 2816........Cabinet Works=with power machinery

★ 2817........Cabinet Works – NOC – With Power Machinery=with power machinery

★ 2817........Box Mfg.=Cigar=wood

★ 2818........Cabinet Works=with power machinery

★ 2818........Architectural Wood Window or Door Mfg.
Operations Covered (continued)

These classifications apply to manufacturing wood products in which power-driven woodworking, assembling or finishing operations are performed with power-driven machinery is used. Many of these products are made to the customers’ specifications, and require installation operations which are not included in the scope of these classifications.

Typical products covered by these classifications are:

<table>
<thead>
<tr>
<th>Advertising Displays</th>
<th>Display Cases</th>
<th>Restaurant Booths</th>
</tr>
</thead>
<tbody>
<tr>
<td>Architectural Windows or Doors</td>
<td>Kitchen Cabinets</td>
<td>Room Dividers</td>
</tr>
<tr>
<td>Architectural Woodwork</td>
<td>Library Cabinets</td>
<td>Showcases</td>
</tr>
<tr>
<td>Bathroom Vanities</td>
<td>Parquet Flooring</td>
<td>Store Counters</td>
</tr>
<tr>
<td>Bookcases</td>
<td>Partitions</td>
<td>Toys−wood</td>
</tr>
<tr>
<td>Bulletin Boards</td>
<td>Picture Frames</td>
<td>Walk-in Refrigerators</td>
</tr>
<tr>
<td>Counter Tops</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

All three of the “Cabinet Works” classifications apply to the above products. The specific classification for a risk is determined following an inspection and evaluation of the risk’s characteristics. The evaluation includes consideration of the woodworking machinery used, the amount of employees’ time spent in operating such equipment, the percentage of products which are assembled, as well as the percentage of products which are finished. (The term “finished” means shellacking, staining, painting, lacquering and varnishing or covering with formica, porcelain and similar materials, but does not include upholstering.)

The manufacturing of architectural wood windows or doors is assignable to this classification Code 2818.

Installation Operations

When installation of these products is required, Code 5429 “Cabinet Works Installation – All Operations to Completion,” “Architectural Wood Window or Door Installation” or any of its descriptive cross-reference is assigned provided such installation is performed as a separate operation which is not a part of, or incidental to, any other carpentry operations performed by the same contractor at the same job or location. When the installation is not a separate operation, either Code 5403 “Carpentry NOC – All Operations to Completion,” Code 5645 “Carpentry-Detached Dwellings – All Operations to Completion” or Code 5651 “Carpentry-Dwellings—Three Stories or Less – All Operations to Completion” is assigned depending on the nature of the other operations on the job being performed by the same contractor.
Operations Covered

This classification applies to the manufacture of non-furniture, non-cabinet or millwork type of wood products, including:

- Bird houses and feeders
- Brush and broom backs or handles
- Cutting boards
- Ironing boards
- Ladders
- Lamp bases or parts
- Luggage boxes or frames
- Mixing or salad bowls
- Ping Pong paddles and shuffleboard sticks
- Poker chip and jewelry boxes
- Shoe heels
- Shuttles
- Signs and sign letters
- Spice, cutlery and wine racks
- Spools
- Tool handles
- Window shade rollers
- Yardsticks, rulers and paint paddles

The manufacturing operations include machining the product or its component parts from rough or dressed lumber, plywood or wood composition board by means of woodworking equipment including various types of power saws, planers, wood turning lathes, routers, jointers, rabbeting and tenoning machines, wood bores or drills and sanding machines. This classification also includes the assembly of component parts by means of glue, nails, screws or staples, attaching hardware, and incidental finishing such as painting, staining, lacquering, varnishing or printing.

The above products are usually mass-produced and most are manufactured in a completed form ready to be used by the consumer in or about a home as utilitarian, decorative or recreational items. However, some items under this classification are sold to other manufacturers to be used as part of their products, e.g., lamp bases, shoe heels and tool handles.

Operations Not Covered

1. The manufacture of assembled kitchen or display cabinets. Assign Code 2817 “Cabinet Works – NOC – With Power Machinery.” the appropriate cabinet works classification. Refer to the interpretations for Codes 2816–2817 and 2818.

2. The manufacture or assembly of furniture. Assign Code 2883 "Furniture Mfg. NOC–wood" or Code 2881 "Furniture Assembly–wood–from manufactured parts." Refer to the interpretations for Codes 2881 and 2883.

SECTION IV

Effective October 1, 2017

2841........Brush or Broom Handle Mfg.
2841....Pencil Stock Mfg.
2841........Shade Roller Mfg.—wood
2841........Shuttle Mfg.
2841........Wood Turned Products Mfg. NOC
2841.......Woodenware Mfg. NOC

Operations Not Covered (continued)

4. The manufacture of wooden pallets or skids. Assign Code 2802 "Carpentry—shop only—& Drivers." Refer to the interpretation for Code 2802.

5. The manufacture of prefabricated wooden buildings or building sections such as roof trusses or wall sections. Assign Code 2802 "Carpentry—shop only—& Drivers." Refer to the interpretation for Code 2802.

6. The manufacture of wooden crates, boxes or box parts. Assign Code 2759 "Box or Box Shook Mfg."

7. The manufacture of barrel parts. Assign Code 2710 "Barrel Stock Mfg." The subsequent assembly operations are assigned to Code 2759 "Barrel Assembly."

8. The manufacturing of planed or dressed lumber, including unassembled millwork. Assign Code 2731 "Planing or Molding Mill." Refer to the interpretation for Code 2731.

9. The manufacturing of wood window frames, sash, doors or other assembled millwork. Assign Code 2737 "Door, Sash, or Assembled Millwork Mfg. & Drivers." Refer to the interpretation for Code 2737.

10. The manufacture of veneer or plywood. Assign Code 2714 "Veneer Mfg."

11. Wood carving by hand or machine. Assign Code 2790 "Pattern Making NOC."

12. Lining or covering jewelry boxes with felt, velvet or quilted cloth materials. Assign Code 9522 "Upholstering."


2881........Furniture Assembly—wood—from manufactured parts
Includes finishing. Code 2881 Code 2883 "Furniture Mfg. NOC" shall not be assigned to the same risk unless the operations described by these classifications are conducted as separate and distinct business.

2881.......Cabinet Works—no power woodworking machinery
Shall not be assigned to a risk engaged in operations described by another classification unless the operations subject to Code 2881 are conducted as a separate and distinct business.

2881.......Venetian Blind Assembling—from manufactured parts
Applies to assembly from manufactured parts. Includes finishing. Shall not be assigned to a risk engaged in operations described by another classification unless the operations subject to Code 2881 are conducted as a separate and distinct business.
2881 ........ Furniture Assembly—wood—from manufactured parts
2881 ........ Cabinet Works—no power woodworking machinery
2881 ........ Venetian Blind Assembling—from manufactured parts

Operations Covered (continued)

This classification applies to the assembly of furniture from parts manufactured by others. Included are all types of home and office furniture such as tables, chairs, dressers, chests of drawers, bed frames and desks. The assembly includes the use of nails, screws, brackets, glue, dowel pins and clamps. This classification also includes the finishing of the assembled products by painting, staining, varnishing, lacquering, shellacking or covering surfaces with Formica-type materials. The assembly of metal or plastic furniture from parts manufactured by others is also assigned to this classification.

The repair or reconditioning of wood or metal furniture which does not require the manufacture or fabrication of parts is also assigned to this classification. Such repair or reconditioning may involve includes tightening loose parts, regluing parts or replacing broken parts with stock parts purchased from others, stripping off the old finish and applying a new finish.

Under its "Cabinet Works" phraseology, this classification applies to the manufacture and finishing of cabinet-type products such as picture frames, bookcases and cabinets only when these articles are made without the use of power driven woodworking machinery. The parts are cut to size and shape using hand tools and portable electric tools. The parts are then assembled and finished to form the completed product.

This classification also applies to the assembly of Venetian type blind made of metal, wood or plastic. Parts, including slats which are manufactured by others, are assembled and finished by painting if necessary. Slat materials and top and bottom rails may be cut to length, drilled or punched and assembled with hardware, tapes and cords.

Operations Not Covered

1. The manufacture of wood furniture parts which are also assembled into completed furniture by the same risk. Assign Code 2883 "Furniture Mfg. NOC—wood." Refer to the interpretation for Code 2883.

2. The manufacture of furniture parts which are not assembled into completed furniture by the same risk. Assign Code 2883 "Furniture Stock Mfg." Refer to the interpretation for Code 2883.

3. Furniture produced from rattan, willow or twisted fibers. Assign Code 2913 "Rattan, Willow or Twisted Fiber Products Mfg."

4. Upholstering of new or used furniture frames. Assign to Code 9522 "Upholstering."

5. The manufacture of store counters, restaurant booths and kitchen cabinets. Assign Code 2817 "Cabinet Works—NOC—With Power Machinery." the appropriate cabinet works classification. Refer to the interpretations for Codes 2816, 2817 and 2818.

6. Risks which perform only refinishing of furniture without any repairing or reconditioning. Assign Code 9501 "Painting—shop only—& Drivers."

2883........Furniture Mfg. NOC−wood
2883........Furniture Stock Mfg.
2883........Billiard Table Mfg.
   Includes installation
2883........Cabinet Mfg.–wood–for Audio or Visual Devices
   Includes installation of components.
2883........Casket or Coffin Mfg. or Assembly–wood
2883........Coffin or Casket Mfg. or Assembly–wood
   Includes the mfg. of metal fittings.
2883........Piano Case Mfg.
   Code 2883 and Code 2923 "Piano Mfg." shall not be assigned to the same risk unless the operations described by these classifications are conducted as separate and distinct businesses.

Operations Covered

This classification applies to risks principally engaged in manufacturing completed wood furniture pieces or sets such as bedroom, living room and dining room sets, office furniture, billiard tables, console-type audio cabinets, radio or television cabinets, piano cases, juvenile or nursery furniture, lawn or garden furniture, frames for upholstered furniture, occasional tables, chairs, desks, wardrobes and other similar free-standing furniture items.

The operations included in this classification contemplate both the fabrication of the various parts on woodworking machines and the subsequent assembly of the components into completed furniture. Also included is the finishing by staining, painting, varnishing, lacquering and polishing. In addition, hardware such as hinges, pulls, locks and casters are attached. This classification also applies to the repair of furniture when it is necessary to machine new parts as replacements for damaged or broken units.

This classification also applies to risks engaged in manufacturing wooden parts for furniture such as legs, arms, seats, backs and similar parts.

Operations principally involve the machining of the above from rough or dressed lumber on various types of woodworking machinery. There is little or no assembling and finishing work performed by these risks.

Operations Not Covered

1. The assembly and finishing of wood furniture, using prefabricated parts purchased from others. Assign Code 2881 "Furniture Assembly–wood–from manufactured parts." Refer to the interpretation for Code 2881.
2. Furniture produced from rattan, willow or twisted fibers. Assign Code 2913 "Rattan, Willow or Twisted Fiber Products Mfg."
3. Upholstering of new or used furniture frames. Assign Code 9522 "Upholstering."
<table>
<thead>
<tr>
<th>CLASS CODE</th>
<th>SUB CODE</th>
<th>HAZARD GROUP</th>
<th>INDUSTRY GROUP</th>
<th>PHRASEOLOGY</th>
</tr>
</thead>
<tbody>
<tr>
<td>2688</td>
<td>00</td>
<td>B</td>
<td>3</td>
<td>Leather Goods Mfg. NOC</td>
</tr>
<tr>
<td>2688</td>
<td>01</td>
<td>B</td>
<td>3</td>
<td>Leather Belting Mfg.</td>
</tr>
<tr>
<td>2688</td>
<td>02</td>
<td>B</td>
<td>3</td>
<td>Shoe Findings Mfg.</td>
</tr>
<tr>
<td>2688</td>
<td>03</td>
<td>B</td>
<td>3</td>
<td>Shoe Stock Mfg.</td>
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<tr>
<td>2689</td>
<td>00</td>
<td>E</td>
<td>3</td>
<td>Pocketbook Mfg.</td>
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<tr>
<td>2702</td>
<td>00</td>
<td>G</td>
<td>8</td>
<td>Logging or Lumbering &amp; Drivers</td>
</tr>
<tr>
<td>2702</td>
<td>01</td>
<td>G</td>
<td>8</td>
<td>Dam or Lock Construction — Timber Cutting and Removal — &amp; Drivers</td>
</tr>
<tr>
<td>2710</td>
<td>00</td>
<td>F</td>
<td>3</td>
<td>Saw Mill</td>
</tr>
<tr>
<td>2710</td>
<td>01</td>
<td>F</td>
<td>3</td>
<td>Barrel Stock Mfg.</td>
</tr>
<tr>
<td>2710</td>
<td>02</td>
<td>F</td>
<td>3</td>
<td>Cooperage Stock Mfg.</td>
</tr>
<tr>
<td>2710</td>
<td>03</td>
<td>F</td>
<td>3</td>
<td>Last Block Mfg.</td>
</tr>
<tr>
<td>2714</td>
<td>00</td>
<td>B</td>
<td>3</td>
<td>Veneer Mfg.</td>
</tr>
<tr>
<td>2731</td>
<td>00</td>
<td>E</td>
<td>3</td>
<td>Molding or Planing Mill</td>
</tr>
<tr>
<td>2731</td>
<td>01</td>
<td>E</td>
<td>3</td>
<td>Planing or Molding Mill</td>
</tr>
<tr>
<td>2737</td>
<td>00</td>
<td>D</td>
<td>3</td>
<td>Door, Sash or Assembled Millwork Mfg. &amp; Drivers</td>
</tr>
<tr>
<td>2737</td>
<td>01</td>
<td>D</td>
<td>3</td>
<td>Sash, Door or Assembled Millwork Mfg. &amp; Drivers</td>
</tr>
<tr>
<td>2759</td>
<td>00</td>
<td>B</td>
<td>3</td>
<td>Box or Box Shook Mfg.</td>
</tr>
<tr>
<td>2759</td>
<td>01</td>
<td>B</td>
<td>3</td>
<td>Barrel Assembly</td>
</tr>
<tr>
<td>2759</td>
<td>02</td>
<td>B</td>
<td>3</td>
<td>Cooperage Assembly</td>
</tr>
<tr>
<td>2790</td>
<td>00</td>
<td>B</td>
<td>3</td>
<td>Pattern Making NOC</td>
</tr>
<tr>
<td>2790</td>
<td>01</td>
<td>B</td>
<td>3</td>
<td>Last or Shoe Form Mfg.</td>
</tr>
<tr>
<td>2790</td>
<td>02</td>
<td>B</td>
<td>3</td>
<td>Pipe Mfg. — Wooden, Tobacco</td>
</tr>
<tr>
<td>2790</td>
<td>03</td>
<td>B</td>
<td>3</td>
<td>Shoe Form or Last Mfg.</td>
</tr>
<tr>
<td>2802</td>
<td>00</td>
<td>C</td>
<td>3</td>
<td>Carpentry — Shop Only — &amp; Drivers</td>
</tr>
<tr>
<td>2817</td>
<td>00</td>
<td>E</td>
<td>3</td>
<td>Cabinet Works — NOC — With Power Machinery</td>
</tr>
<tr>
<td>2835</td>
<td>00</td>
<td>A</td>
<td>3</td>
<td>Brush or Broom Mfg. NOC</td>
</tr>
</tbody>
</table>
AMUSEMENT PARK or Exhibition OPERATION & Drivers
Applies to the operation by owners or lessees and includes musicians and box office employees. Separately rate the operation or maintenance of amusement devices as Code 9180.
Code 9016 does not apply to amusements, exhibitions or other operations separately classified in this manual (such as bath houses, billiard halls, boat livery, bowling lanes, dance halls, garages, ice skating rinks, restaurants, retail stores, roller skating rinks, theaters; enterprises involving throwing balls or darts at various targets, miniature golf, batting cages, golf driving ranges, laser tag, paintball, archery ranges, shooting galleries (using air rifles only), public tennis courts, bocce ball and ping pong parlors) whether operated by the owner or lessee of the exhibition or amusement park or through independent concession.

ANALYTICAL CHEMIST
Includes laboratory and outside employees. Shall not be assigned to a risk engaged in operations described by another classification unless the operations subject to Code 4511 are conducted as a separate and distinct business.

ANTI-TOXIN, Serum or Virus MFG. & Drivers
Includes laboratory and outside employees. Shall not be assigned to a risk engaged in operations described by another classification unless the operations subject to Code 4511 are conducted as a separate and distinct business.

ARCHITECT or Engineer—CONSULTING
Does not apply when engaged in actual construction. Shall not be assigned to a risk engaged in operations described by another classification unless the operations subject to Code 8601 are conducted as a separate and distinct business.

ARCHITECTURAL Wood Window or Door Mfg.

ARCHITECTURAL Wood Window or Door Installation – All Operations to Completion
Not available for division of payroll with Code 5403 “Carpentry NOC – All Operations to Completion,” Code 5645 “Carpentry Detached Dwelling – All Operations to Completion,” or Code 5651 “Carpentry Dwellings Three Stories or Less – All Operations to Completion” at the same job or location.

ART or Cathedral Glass WINDOW MFG.
Includes glass manufacturing.

ART Gallery & Clerical
Applies to wholesale or retail sales of artwork. Includes appraising of the artwork on the premises of the art gallery.

ASBESTOS CONTRACTOR – All Operations to Completion
Includes employees engaged in sealing off work areas, removal, repair, enclosure or encapsulation of asbestos materials.

ASPHALT or Tar DISTILLING or REFINING & Drivers
Includes the manufacture of products obtained from the distilling or refining of asphalt or tar and the saturation of paper or felt with asphalt or tar. Separately rate felt mfg. as Code 2288, paper mfg. as Code 4239 and coke burning as Code 1470. Separately rate chemical works or manufacturers of dyes or products used as explosives.

ASSISTED LIVING FACILITY—ALL EMPLOYEES—& Clerical
Shall not be assigned to a facility having nursing or medical personnel on staff, other than whose only function is to train employees, such as aides, on how to properly care for the clients residing at the facility.
Operation of an alcohol or drug rehabilitation facility, homeless shelter, home for the mentally impaired or a residential care facility, where no medical services are provided, shall be assigned to Code 8865.
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<thead>
<tr>
<th>Category</th>
<th>Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>BOX MFG. NOC–FOLDING PAPER</td>
<td>4243</td>
</tr>
<tr>
<td>Separately rate paper or paper board manufacturing as Code 4239.</td>
<td></td>
</tr>
<tr>
<td>BOX MFG. –SET-UP PAPER</td>
<td>4240</td>
</tr>
<tr>
<td>Separately rate Paper or paper board manufacturing as Code 4239.</td>
<td></td>
</tr>
<tr>
<td>BOX or BOX SHOOK MFG.</td>
<td>2759</td>
</tr>
<tr>
<td>BOX SPRING or Mattress MFG.</td>
<td>2570</td>
</tr>
<tr>
<td>Includes pillow, quilt or cushion manufacturing. Separately rate wire spring manufacturing as Code 3257 &quot;Bed Spring or Wire Mattress Spring Mfg.&quot; Separately rate excelsior mfg. as Code 2916.</td>
<td></td>
</tr>
<tr>
<td>BRAID or Fringe MFG.</td>
<td>2387</td>
</tr>
<tr>
<td>BRASS or Copper GOODS MFG.</td>
<td>3315</td>
</tr>
<tr>
<td>BREAKWATER or Jetty CONSTRUCTION — All Operations to Completion — &amp; Drivers</td>
<td>6005</td>
</tr>
<tr>
<td>Separately rate caisson, cofferdam work or pile driving.</td>
<td></td>
</tr>
<tr>
<td>BREWERY &amp; Drivers</td>
<td>2121</td>
</tr>
<tr>
<td>Includes distributing stations.</td>
<td></td>
</tr>
<tr>
<td>BRICK MFG. –Fire or Enameled—&amp; Drivers</td>
<td>4024</td>
</tr>
<tr>
<td>Applicable only to the manufacturing of bricks from refractory clays with or without other refractory materials. Includes clay, shale or sand digging. Separately rate underground mining Code 1170 and quarrying as Code 1624.</td>
<td></td>
</tr>
<tr>
<td>BRICK or Clay Products MFG. NOC &amp; Drivers</td>
<td>4024</td>
</tr>
<tr>
<td>Includes: construction or reconstruction of sheds or kilns; clay, shale or sand digging; the manufacturing of common, face, pressed or repressed building or paving brick; sand-lime bricks, structural, fireproofing, drainage and roofing tiles; wall copings; glazed or unglazed sewer or drain pipes or conduits; or similar products. Separately rate underground mining as Code 1170 and quarrying as Code 1624.</td>
<td></td>
</tr>
<tr>
<td>BRIDGE or Vehicular Tunnel OPERATION &amp; Drivers</td>
<td>9019</td>
</tr>
<tr>
<td>Includes all employees on approaches. Separately rate structural alterations or repairs, or the painting of the bridge structure.</td>
<td></td>
</tr>
<tr>
<td>Classification</td>
<td>Code</td>
</tr>
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<td>-------------------------------------------------------------------------------</td>
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</tr>
<tr>
<td>BUILDING or Roofing PAPER or Felt PREPARATION—no installation—&amp; Drivers</td>
<td>1463</td>
</tr>
<tr>
<td>Not applicable to asphalt or tar distillation or refining plants, which include the saturating of paper or felt as part of their operations. Separately rate paper manufacturing as Code 4239 and felt manufacturing as Code 2288.</td>
<td></td>
</tr>
<tr>
<td>BUILDING RAISING or MOVING — ALL EMPLOYEES — All Operations to Completion &amp; Drivers</td>
<td>5703</td>
</tr>
<tr>
<td>Includes incidental shoring, and removal or rebuilding of walls, foundations, columns or piers.</td>
<td></td>
</tr>
<tr>
<td>BUILDING SERVICE CONTRACTOR</td>
<td>9030</td>
</tr>
<tr>
<td>Applies to general cleaning work of interior of buildings including washing walls, waxing, polishing or refinishing floors and window cleaning. Separately rate painting or other maintenance work.</td>
<td></td>
</tr>
<tr>
<td>BURIAL GARMENT MFG. and Casket or Coffin Upholstering</td>
<td>9522</td>
</tr>
<tr>
<td>BUS COMPANY:</td>
<td></td>
</tr>
<tr>
<td>GARAGE EMPLOYEES</td>
<td>8385</td>
</tr>
<tr>
<td>ALL OTHER EMPLOYEES &amp; Drivers</td>
<td>8394</td>
</tr>
<tr>
<td>BUTCHERING</td>
<td>2081</td>
</tr>
<tr>
<td>Includes the handling of livestock, preparation of dressed meat, rendering, washing of casings, salting of hides or cooking of offal. Code 2081 and Code 2089 &quot;Packing House&quot; shall not be assigned to the same risk unless the operations described by these classifications are conducted as separate and distinct businesses.</td>
<td></td>
</tr>
<tr>
<td>BUTTER or Cheese MFG. &amp; Route Salespersons, Route Supervisors, Drivers</td>
<td>2070</td>
</tr>
<tr>
<td>BUTTON or Buckle MFG. — metal</td>
<td>3129</td>
</tr>
<tr>
<td>BUTTON MFG. NOC</td>
<td>4479</td>
</tr>
<tr>
<td>CABINET MFG. —wood—for Audio or Visual Devices</td>
<td>2883</td>
</tr>
<tr>
<td>Includes installation of components.</td>
<td></td>
</tr>
<tr>
<td>CABINET WORK INSTALLATION — All Operations to Completion</td>
<td>5429</td>
</tr>
<tr>
<td>Not available for division of payroll with Code 5403 &quot;Carpentry NOC – All Operations to Completion,&quot; Code 5645 &quot;Carpentry Detached Dwelling – All Operations to Completion,&quot; or Code 5651 &quot;Carpentry Dwellings Three Stories or Less – All Operations to Completion&quot; at the same job or location.</td>
<td></td>
</tr>
<tr>
<td>CABINET WORK—NO POWER WOODWORKING MACHINERY</td>
<td>2881</td>
</tr>
<tr>
<td>Shall not be assigned to a risk engaged in operations described by another classification unless the operations subject to Code 2881 are conducted as a separate and distinct business.</td>
<td></td>
</tr>
<tr>
<td>CABINET WORKS – NOC – WITH POWER MACHINERY</td>
<td>2817</td>
</tr>
<tr>
<td>CABLE INSTALLATION – All Operations to Completion &amp; Drivers</td>
<td>7536</td>
</tr>
<tr>
<td>Applies to cable installation in conduits or subways. Conduit construction to be separately rated as Code 6325.</td>
<td></td>
</tr>
</tbody>
</table>
Table Pad Mfg.— from cardboard and fabric................................................................. 4307

Tank Erection—Metal— (not otherwise classified):
   Tanks—elevated—supported on steel framework...................................................... 5040
   Tanks—on the ground—incl. gas tanks other than expanding type ....................... 5057
   Tanks—on roofs of buildings.................................................................................. 5057

Tape Recording Studios— (Musicians, players or entertainers to be separately rated) ................................................................................................................................. 4352
Taximeters—installation—incl. drivers ....................................................................... 8391
Telephone Answering Service Companies.................................................................. 8810
Telephone Installation—other than by telephone companies .................................... 5191
Tennis Court Mfg.— wood .......................................................................................... 2802
Textile Printing—handwork only ................................................................................ 2553
Timber Cruisers ............................................................................................................ 8601

Tools and Dies:
   The making of tools and dies shall not be separately rated if they are used principally by a risk in connection with its own manufacturing operations.
   Steel Rule Die Mfg.................................................................................................. 2790

★ Toy Mfg.— wood ...................................................................................................... 2817

Trailer Mfg.— private or home type
   The manufacture of private or home type trailers is not necessarily assignable to one of the Automobile Body Manufacturing classifications but shall be individually rated on its merits.

Trimmings—manufacturing fancy trimmings or piping—not manufacturing binding, tape or ribbon ................................................................. 2388
Trimmings or Ribbons—hand sewing on finished garments ...................................... 2388
Truck Rental—with drivers ........................................................................................ 7219
Tube Mfg.—metal—collapsible—incl. drivers .............................................................. 3022

Venetian Blind—cleaning-shop or outside .................................................................. 2593

Venetian Blind—installation ...................................................................................... 9521

5. Stores *principally* engaged in the retail or wholesale selling of antique jewelry. Assign Code 8013 “Jewelry Store.”

6. Stores *principally* engaged in the retail or wholesale selling of antique coins or stamps. Assign Code 8013 “Jewelry Store.”

7. Stores *principally* engaged in the retail or wholesale selling of antique furniture. Assign Code 8044 “Furniture Store – Wholesale or Retail - & Drivers.”


10. The manufacturing of wood picture frames. Assign either Code 2881 “Furniture Assembly – Wood – From Manufactured Parts” if no power machinery used or Code 2817 “Cabinet Works – NOC – With Power Machinery” when power machinery is used.

11. Retail stores engaged in selling framed pictures, also makes frames on special order for individual customers, all hand work – no power machinery. Assign Code 8017 “Retail Store NOC – No Service of Food.”


13. The operation of an Art school. Assign Codes 8868 “School – Professional Employees & Clerical” / 9101 “School or College–All Other Employees & Drivers.”

14. The operation of an Art museum. Assign Codes 8838 “Public Museum- Professional Employees – Includes Attendants & Ushers” / 9101 “Public Museum – All Other Employees & Drivers.”


2731 .......... Molding or Planing Mill
2731 .......... Planing or Molding Mill

Applicable to risks whose principal product is dressed lumber, flooring or unassembled millwork. All storage or yard operations and all drivers shall be assigned to the appropriate yard or dealer classification. Lumber yards, building material dealers or fuel and material dealers to be separately rated as Code 8232.

Operations Covered

This classification applies to risks principally engaged in the manufacturing of cut-to-size dressed lumber, flooring, moldings, trim, and columns, as well as unassembled millwork products which are used by other manufacturers to assemble wooden windows, doors, frames for windows and doors, screens and stairs. This code also applies to planing or molding mills that principally manufacture products which are subsequently assembled by others.

The basic operations of this classification include the kiln drying and dressing of rough lumber by planing and sawing the stock to various widths and lengths to form dressed lumber or flooring. This lumber stock may be further machined by the insured into moldings or trim or unassembled millwork parts. If unassembled millwork parts are manufactured for window and door products, they are machined by cutting, shaping, routing, rabbeting, jointing and boring. The classification includes any incidental finishing of these manufactured products, such as painting, staining or varnishing.

Operations Not Covered

1. All yard, storage and delivery operations. Assign either Code 8232 "Building Material Dealer" or Code 8235 "Door, Sash or Finished Millwork Dealer & Drivers," depending upon whether the products handled in the yard are principally of the type described by Code 8232 or Code 8235.

2. The manufacture of assembled millwork, including windows, doors, frames, and screens. Assign Code 2737 "Door, Sash, or Assembled Millwork Mfg. & Drivers." Refer to the interpretation for Code 2737. If a risk is engaged in the manufacture of both assembled and unassembled millwork, either Code 2731 or Code 2737 may be assigned depending on the principal products being manufactured by the risk.


4. The manufacture of furniture. Assign Code 2883 "Furniture Mfg. NOC–wood" if the furniture parts used are also machined by the same risk. If an insured purchases parts and only assembles furniture, then Code 2881 "Furniture Assembly–wood–from assembled parts" applies. Refer to the interpretations for Codes 2881 and 2883.


6. The manufacture of wooden pallets or skids. Assign Code 2802 "Carpentry–shop only–& Drivers." Refer to the interpretation for Code 2802.
7. The manufacture of prefabricated wooden buildings or building sections such as roof trusses or wall sections. Assign Code 2802 "Carpentry−shop only−& Drivers." Refer to the interpretation for Code 2802.

8. The manufacture of wooden crates, boxes or box parts. Assign Code 2759 "Box or Box Shook Mfg."

9. The manufacture of barrel parts. Assign Code 2710 "Barrel Stock Mfg." The subsequent assembly operations are assigned to Code 2759 "Barrel Assembly."

10. The manufacture of metal windows or doors. Assign Code 3076 "Fireproof Equipment Mfg."

11. The manufacture of windows or doors made of wood covered with metal. Assign Code 3060 "Door, Door Frame or Sash Mfg.− wood−metal covered."

12. The manufacture of veneer or plywood. Assign Code 2714 "Veneer Mfg."

Code 2737 and Code 2731 "Planing or Molding Mills" or Code 2802 "Carpentry−shop only−& Drivers" shall not be assigned to the same risk unless the operations described by these classifications are conducted as separate and distinct businesses. Where a risk deals in any lumber or building materials or in any fuel and materials in addition to products manufactured, all storage or yard operations and all drivers shall be assigned to the appropriate yard or dealer classification.

Operations Covered

This classification applies to risks principally engaged in the manufacture of assembled wooden millwork products such as windows, doors, window and door frames, screens and shutters.

The classification includes the dressing of rough lumber by planing. It also applies to risks who purchase dressed lumber to be machined and assembled. If dressed lumber is used, it is cut to size and machined by molding, routing, rabbeting, jointing, boring and sanding. The machined parts are assembled with glue, dowels, nails, staples or screws, and window and door products are glazed and/or fitted with mesh screening and weatherstripping. Hardware such as door knobs, hinges and window catches may also be attached. This classification includes any incidental finishing such as painting, staining or varnishing. However, millwork products are usually shipped in the raw wood state or only prime coated.

Operations Not Covered

1. When a risk assigned to Code 2737 also deals in any lumber, building materials or fuel, in addition to the millwork products it has manufactured, all yard, storage and delivery operations are assigned to either Code 8232 "Building Material Dealer" or Code 8235 "Door, Sash or Finished Millwork Dealer & Drivers," depending upon whether the products handled in the yard are principally of the type described by Code 8232 or Code 8235.

2. The manufacturing of dressed lumber, flooring and unassembled millwork. Assign Code 2731 "Planing or Molding Mill." Refer to the interpretation for Code 2731. If a risk is engaged in the manufacturing of both assembled and unassembled millwork either Code 2737 or Code 2731 may be assigned depending on the principal products being manufactured by the risk.


4. The manufacture or assembly of furniture. Assign either Code 2883 "Furniture Mfg. NOC−wood" or Code 2881 “Furniture Assembly – Wood – From Manufactured Parts.” Refer to the interpretations for Codes 2883 and 2881.


6. The manufacture of wooden pallets or skids. Assign Code 2802 "Carpentry−shop only−& Drivers." Refer to the interpretation for Code 2802.
Operations Not Covered (continued)

7. The manufacture of prefabricated wooden buildings or building parts such as roof trusses or wall sections. Assign Code 2802 "Carpentry-shop only--& Drivers." Refer to the interpretation for Code 2802.

8. The manufacture of wooden crates, boxes or box parts. Assign Code 2759 "Box or Box Shook Mfg."

9. The manufacture of barrel parts. Assign Code 2710 "Barrel Stock Mfg." The subsequent assembly operations are assigned to Code 2759 "Barrel Assembly."

10. The manufacture of metal windows or doors. Assign Code 3076 "Fireproof Equipment Mfg."

11. The manufacture of windows or doors made of wood covered with metal. Assign Code 3060 "Door, Door Frame or Sash Mfg.-- wood--metal covered."

12. The manufacture of veneer or plywood. Assign Code 2714 "Veneer Mfg."


2802.......Carpentry--shop only--& Drivers

Code 2802, Code 2731 "Planing or Molding Mills" or Code 2737 "Sash, Door or Assembled Millwork Mfg." shall not be assigned to the same risk unless the operations described by these classifications are conducted as separate and distinct businesses. Commercial lumber yards, building materials dealers or fuel and material dealers to be separately rated. Where a risk deals in any lumber or building materials or in any fuel and materials in addition to performing carpentry shop operations, all yard operations, including all drivers, shall be rated in the appropriate yard classification.

Restricted Application

This classification is not available for division of payroll with Code 2731 "Planing or Molding Mill" or Code 2737 "Door, Sash, or Assembled Millwork Mfg. & Drivers."

Operations Covered

This classification basically applies to the manufacture of prefabricated carpentry products used in the construction of buildings, such as trusses, rafters and other prefabricated building sections. These products are often manufactured on a custom or job basis to fit the specifications of particular buildings being designed as an integral and inseparable part of a building that cannot be removed without essentially damaging the structure. Shops of this type are frequently operated by building contractors as an incidental part of their construction work.

This classification also applies to the manufacture of other wood products, including portable buildings, (such as shanties, sheds, toilets, and field offices) tanks, silos, pallets, skids, reels, dumbwaiters, theatrical scenery, flag poles, masts, spars, fencing, saw horses, sauna rooms, newspaper display stands, stairs, construction tool bins, scaffolding and similar products. All of the products assigned to this classification require little or no finishing.
Operations Not Covered

1. When a risk deals in any lumber or building materials or in any fuel and materials, in addition to performing carpentry shop operations, all yard operations including all drivers are separately rated under the appropriate yard classification.

2. The manufacture of crates, boxes or box parts. Assign Code 2759 "Box or Box Shook Mfg."

3. The manufacture of barrel parts. Assign Code 2710 "Barrel Stock Mfg." The subsequent assembly operations are assigned to Code 2759 "Barrel Assembly."


5. The manufacture of veneer products. Assign Code 2916 "Veneer Products Mfg."

6. The manufacture of planed or dressed lumber, including unassembled millwork. Assign Code 2731 "Planing or Molding Mill." Refer to the interpretation for Code 2731.

7. The manufacture of wood window frames, sash, doors or other assembled millwork. Assign Code 2737 "Door, Sash, or Assembled Millwork Mfg. & Drivers." Refer to the interpretation for Code 2737.


9. The manufacture of wood turned products, including brush, broom or tool handles and spools. Assign Code 2841 "Woodenware Mfg. NOC." Refer to the interpretation for Code 2841.

Operations Covered (continued)

This classification applies to manufacturing wood products in which woodworking, assembling or finishing operations are performed with power-driven machinery. Many of these products are made to the customers’ specifications and require installation operations.

The manufacturing of architectural wood windows or doors is assignable to this classification.

Installation Operations

When installation of these products is required, Code 5429 “Cabinet Works Installation – All Operations to Completion,” “Architectural Wood Window or Door Installation” or any of its descriptive cross-reference is assigned provided such installation is performed as a separate operation which is not a part of, or incidental to, any other carpentry operations performed by the same contractor at the same job or location. When the installation is not a separate operation, either Code 5403 “Carpentry NOC – All Operations to Completion,” Code 5645 “Carpentry–Detached Dwellings – All Operations to Completion” or Code 5651 “Carpentry–Dwellings–Three Stories or Less – All Operations to Completion” is assigned depending on the nature of the other operations on the job being performed by the same contractor.
2841 ......... Brush or Broom Handle Mfg.
   Applies only to the sawing, molding or turning of backs or handles, with no assembling.

2841 ......... Pencil Stock Mfg.

2841 ......... Shade Roller Mfg.−wood
   Includes mfg. of metal parts.

2841 ......... Shuttle Mfg.

2841 ......... Wood Turned Products Mfg. NOC

2841 ......... Woodenware Mfg. NOC

Operations Covered

This classification applies to the manufacture of non-furniture, non-cabinet or millwork type of wood products, including:

- Bird houses and feeders
- Ping Pong paddles and shuffleboard sticks
- Spice, cutlery and wine racks
- Brush and broom backs or handles
- Poker chip and jewelry boxes
- Spools
- Cutting boards
- Shoe heels
- Tool handles
- Ironing boards
- Shuttles
- Window shade rollers
- Ladders
- Signs and sign letters
- Yardsticks, rulers and paint paddles
- Lamp bases or parts
- Mixing or salad bowls
- Luggage boxes or frames
- Mixing or salad bowls

The manufacturing operations include machining the product or its component parts from rough or dressed lumber, plywood or wood composition board by means of woodworking equipment including various types of power saws, planers, wood turning lathes, routers, jointers, rabbeting and tenoning machines, wood bores or drills and sanding machines. This classification also includes the assembly of component parts by means of glue, nails, screws or staples, attaching hardware, and incidental finishing such as painting, staining, lacquering, varnishing or printing.

The above products are usually mass-produced and most are manufactured in a completed form ready to be used by the consumer in or about a home as utilitarian, decorative or recreational items. However, some items under this classification are sold to other manufacturers to be used as part of their products, e.g., lamp bases, shoe heels and tool handles.

Operations Not Covered


2. The manufacture or assembly of furniture. Assign Code 2883 "Furniture Mfg. NOC−wood" or Code 2881 "Furniture Assembly−wood−from manufactured parts." Refer to the interpretations for Codes 2881 and 2883.

2841........Brush or Broom Handle Mfg.
2841...... Pencil Stock Mfg.
2841........Shade Roller Mfg.—wood
2841......Shuttle Mfg.
2841.......Wood Turned Products Mfg. NOC
2841.......Woodenware Mfg. NOC

Operations Not Covered (continued)

4. The manufacture of wooden pallets or skids. Assign Code 2802 "Carpentry–shop only–& Drivers." Refer to the interpretation for Code 2802.

5. The manufacture of prefabricated wooden buildings or building sections such as roof trusses or wall sections. Assign Code 2802 "Carpentry–shop only–& Drivers." Refer to the interpretation for Code 2802.

6. The manufacture of wooden crates, boxes or box parts. Assign Code 2759 "Box or Box Shook Mfg."

7. The manufacture of barrel parts. Assign Code 2710 "Barrel Stock Mfg." The subsequent assembly operations are assigned to Code 2759 "Barrel Assembly."

8. The manufacturing of planed or dressed lumber, including unassembled millwork. Assign Code 2731 "Planing or Molding Mill." Refer to the interpretation for Code 2731.

9. The manufacturing of wood window frames, sash, doors or other assembled millwork. Assign Code 2737 "Door, Sash, or Assembled Millwork Mfg. & Drivers." Refer to the interpretation for Code 2737.

10. The manufacture of veneer or plywood. Assign Code 2714 "Veneer Mfg."

11. Wood carving by hand or machine. Assign Code 2790 "Pattern Making NOC."

12. Lining or covering jewelry boxes with felt, velvet or quilted cloth materials. Assign Code 9522 "Upholstering."


2881.......Furniture Assembly—wood—from manufactured parts
Includes finishing. Code 2881 Code 2883 "Furniture Mfg. NOC" shall not be assigned to the same risk unless the operations described by these classifications are conducted as separate and distinct business.

2881.......Cabinet Works—no power woodworking machinery
Shall not be assigned to a risk engaged in operations described by another classification unless the operations subject to Code 2881 are conducted as a separate and distinct business.

2881.......Venetian Blind Assembling—from manufactured parts
Applies to assembly from manufactured parts. Includes finishing. Shall not be assigned to a risk engaged in operations described by another classification unless the operations subject to Code 2881 are conducted as a separate and distinct business.
2881 Furniture Assembly—wood—from manufactured parts
2881 Cabinet Works—no power woodworking machinery
2881 Venetian Blind Assembling—from manufactured parts

Operations Covered (continued)

This classification applies to the assembly of furniture from parts manufactured by others. Included are all types of home and office furniture such as tables, chairs, dressers, chests of drawers, bed frames and desks. The assembly includes the use of nails, screws, brackets, glue, dowel pins and clamps. This classification also includes the finishing of the assembled products by painting, staining, varnishing, lacquering, shellacking or covering surfaces with Formica-type materials. The assembly of metal or plastic furniture from parts manufactured by others is also assigned to this classification.

The repair or reconditioning of wood or metal furniture which does not require the manufacture or fabrication of parts is also assigned to this classification. Such repair or reconditioning may involve includes tightening loose parts, regluing parts or replacing broken parts with stock parts purchased from others, stripping off the old finish and applying a new finish.

Under its "Cabinet Works" phraseology, this classification applies to the manufacture and finishing of cabinet-type products such as picture frames, bookcases and cabinets only when these articles are made without the use of power driven woodworking machinery. The parts are cut to size and shape using hand tools and portable electric tools. The parts are then assembled and finished to form the completed product.

This classification also applies to the assembly of Venetian type blind made of metal, wood or plastic. Parts, including slats which are manufactured by others, are assembled and finished by painting if necessary. Slat materials and top and bottom rails may be cut to length, drilled or punched and assembled with hardware, tapes and cords.

Operations Not Covered

1. The manufacture of wood furniture parts which are also assembled into completed furniture by the same risk. Assign Code 2883 "Furniture Mfg. NOC—wood." Refer to the interpretation for Code 2883.

2. The manufacture of furniture parts which are not assembled into completed furniture by the same risk. Assign Code 2883 "Furniture Stock Mfg." Refer to the interpretation for Code 2883.

3. Furniture produced from rattan, willow or twisted fibers. Assign Code 2913 "Rattan, Willow or Twisted Fiber Products Mfg."

4. Upholstering of new or used furniture frames. Assign to Code 9522 "Upholstering."


6. Risks which perform only refinishing of furniture without any repairing or reconditioning. Assign Code 9501 "Painting—shop only—& Drivers."

2883........Furniture Mfg. NOC−wood

2883......Furniture Stock Mfg.

2883.......Billiard Table Mfg.
  
  Includes installation

2883.......Cabinet Mfg.−wood−for Audio or Visual Devices
  
  Includes installation of components.

2883.......Casket or Coffin Mfg. or Assembly−wood
2883.......Coffin or Casket Mfg. or Assembly−wood
  
  Includes the mfg. of metal fittings.

2883.......Piano Case Mfg.
  
  Code 2883 and Code 2923 "Piano Mfg." shall not be assigned to the same risk unless the operations described by these classifications are conducted as separate and distinct businesses.

Operations Covered

This classification applies to risks principally engaged in manufacturing completed wood furniture pieces or sets such as bedroom, living room and dining room sets, office furniture, billiard tables, console-type audio cabinets, radio or television cabinets, piano cases, juvenile or nursery furniture, lawn or garden furniture, frames for upholstered furniture, occasional tables, chairs, desks, wardrobes and other similar free-standing furniture items.

The operations included in this classification contemplate both the fabrication of the various parts on woodworking machines and the subsequent assembly of the components into completed furniture. Also included is the finishing by staining, painting, varnishing, lacquering and polishing. In addition, hardware such as hinges, pulls, locks and casters are attached. This classification also applies to the repair of furniture when it is necessary to machine new parts as replacements for damaged or broken units.

This classification also applies to risks engaged in manufacturing wooden parts for furniture such as legs, arms, seats, backs and similar parts.

Operations principally involve the machining of the above from rough or dressed lumber on various types of woodworking machinery. There is little or no assembling and finishing work performed by these risks.

Operations Not Covered

1. The assembly and finishing of wood furniture, using prefabricated parts purchased from others. Assign Code 2881 "Furniture Assembly−wood−from manufactured parts." Refer to the interpretation for Code 2881.

2. Furniture produced from rattan, willow or twisted fibers. Assign Code 2913 "Rattan, Willow or Twisted Fiber Products Mfg."

3. Upholstering of new or used furniture frames. Assign Code 9522 "Upholstering."
